MAKING ENGINE CYLINDERS
by Paul McIlrath
Published in issue 196 (1998) of The Hangar Pilot, Dr. John Martin, Editor

Make sure the thread is straight across on the front of the cylinder stick and the "bias" on the back side. Use two coarse button threads at the same time, neatly in contact, and white glue. When the glue is partly dry, unwind one thread, carefully, leaving accurately spaced "fins".